## LANCER.

## Volumetric Valve Conversion

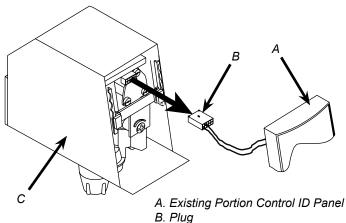
Instruction Sheet

PN 28-0969

The following illustrates the steps necessary to convert a Volumetric Portion Control Valve to a Push Button and Self-Serve/Crew-Serve Valve.

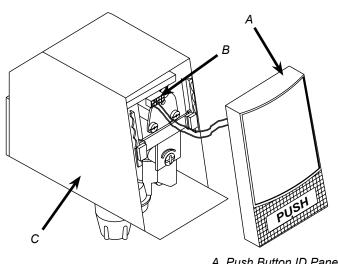
## **Conversion - Portion Control to Push Button**

- Slide up the existing Portion Control ID Panel (PN: 52-1575/02) to detach from the valve cover.
- 2. Carefully, unplug the Portion Control ID Panel from the circuit board at the front of the valve to remove.



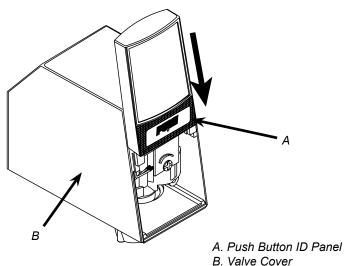
C. Volumetric Valve

3. Plug new Push Button ID Panel (PN: 52-1399) into circuit board at the front of the valve.



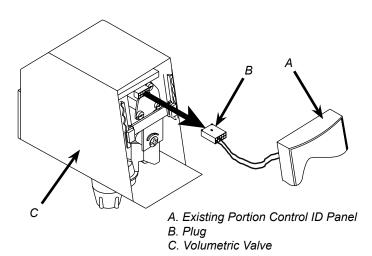
A. Push Button ID Panel B. Plug C. Volumetric Valve

4. Secure connected Push Button ID Panel by sliding onto valve cover.

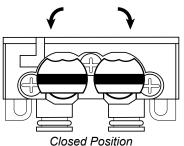


## Conversion - Portion Control to Self-Serve/Crew-Serve

- Slide up the existing Portion Control ID Panel (PN: 52-1575/02) to detach from the valve cover.
- 2. Carefully, unplug the Portion Control ID Panel from the circuit board at the front of the valve to remove.

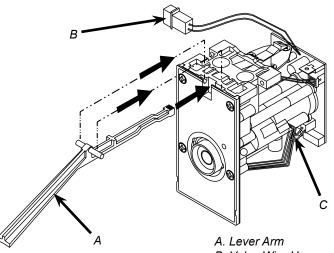


- 3. Loosen, do not remove, front retainer screw remove valve cover.
- 4. If the valve is attached to a unit: disconnect the valve wire harness from the faucet plate connector.
- 5. Close both of the valve stems at the mounting block. Lift the retainer clip and remove the valve from the back block.



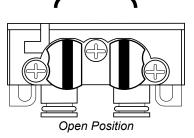
6. Remove Filler (PN: 05-1102) from Bottom Plate.

 Insert new Lever Arm (Self-Serve PN: 54-0195, Crew-Serve PN: 54-0125/01) into Bottom Plate, where Filler was removed, and snap the pivot axle into the back of the valve.



*B. Valve Wire Harness C. Volumetric Valve* 

- 8. Re-install valve to back block and lower retainer clip to secure Lever Arm to valve.
- 9. Turn both stems on the back block to the open position to secure back block to valve.



- 10. If valve is attached to a unit: re-connect the valve wire harness from the faucet plate connector.
- 11. Re-attach valve cover to valve and tighten retaining screw.
- 12. Slide new Self-Serve/Crew-Serve ID Panel onto valve cover.

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