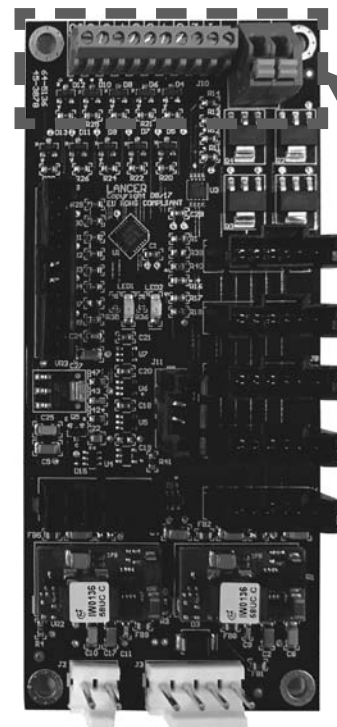


The following illustrates how to remove the existing Power PC Board and replace with a new Power PC Board.

Kit Contents - 82-5315



Old Power PCB



New Power PCB

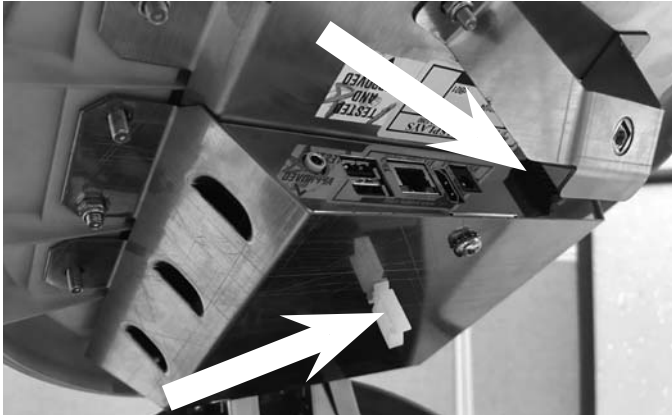
| <u>Old Part Number</u> | <u>New Part Number</u> | <u>Description</u> |
|----------------------------------|------------------------|----------------------|
| 64-5104 64-5104/01 64-5124 | 64-5138 | Tower Power PCB |
| 52-3670 | | Power/Serial Harness |
| | 52-3959 | Power Harness |
| | 52-3961 | Serial Harness |

Replace Power PCB

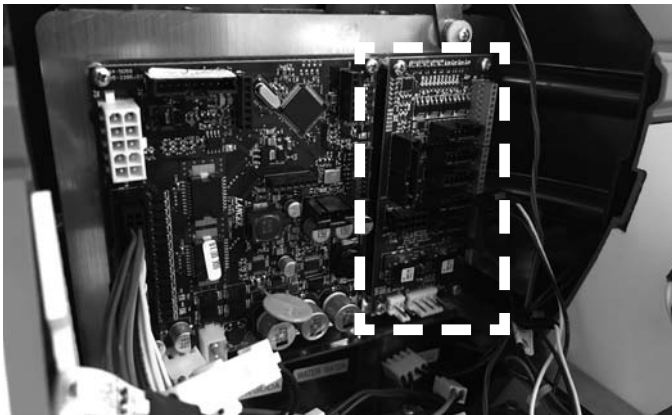
⚠ WARNING

Disconnect power from unit prior to servicing or cleaning.

1. Unplug unit power cord from wall outlet to power down unit.
2. Open the head of the tower.
3. Unplug the power/serial harness from the head of the tower and remove the harness from the wire clip.



4. Unplug the power/serial harness from both the valve and power control boards and remove from unit.
5. Unplug the remaining harness/cables from the Power PCB.



6. Using a screwdriver, remove the four (4) screws of the Power PCB to remove from the unit.

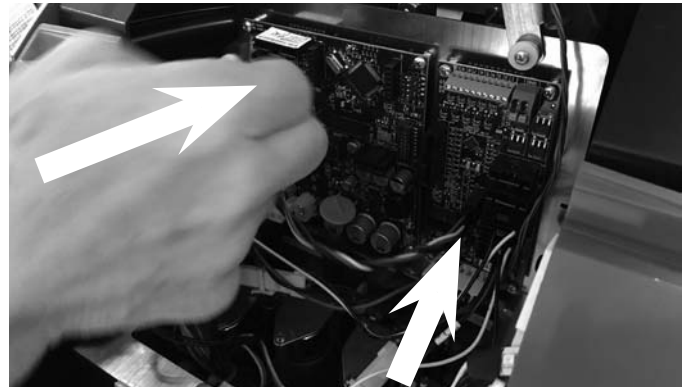
NOTE

Retain the screws for installation of the new control board.

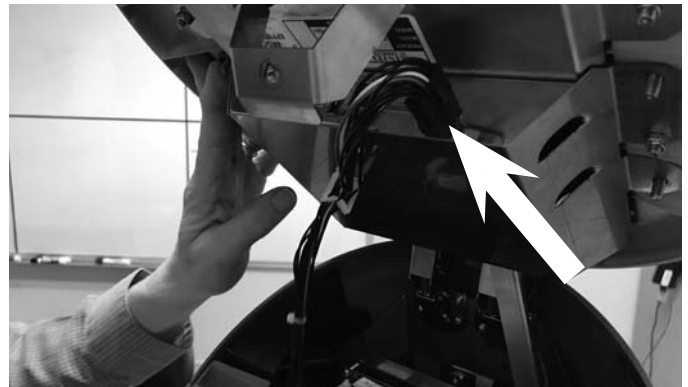
7. Using the screws removed in the previous step, attach the new Power PCB to the unit.



8. Re-install all of the harness/cables removed in step 5 into the new Power PCB.
9. Plug the new serial harness (PN: 52-3961) into the existing Dispense Controller and new Power PCB.



10. Plug the new power harness (PN: 52-3959) into the head of the tower and feed cables through clip.



11. Plug the opposite end of the new power harness into the installed Power PCB.
12. Plug in the unit and turn on the power to test functionality.

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